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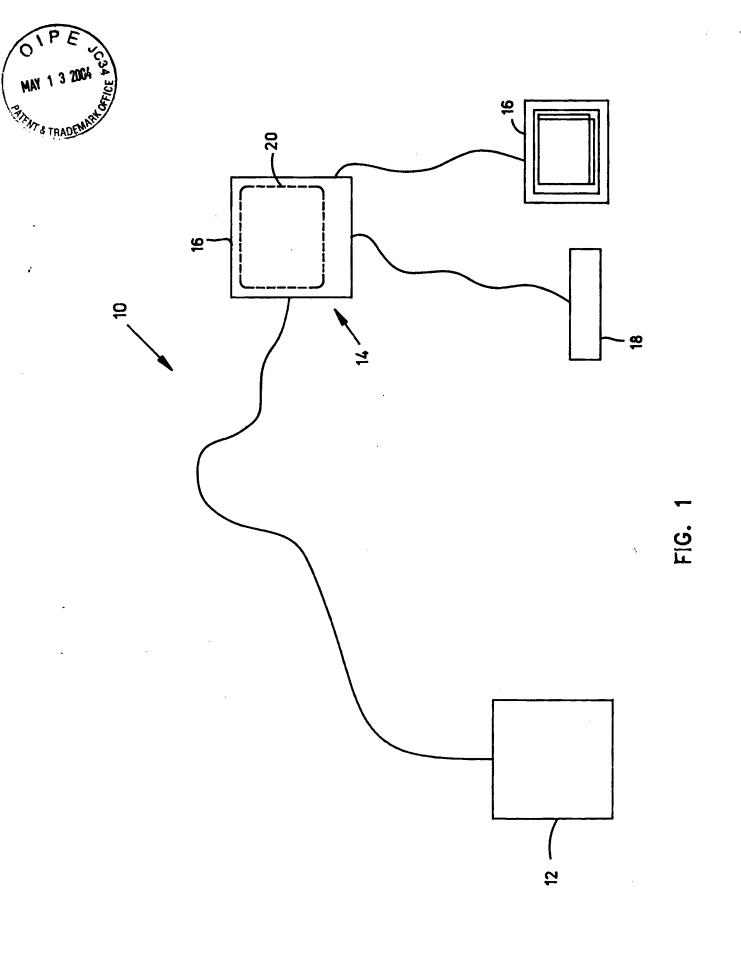
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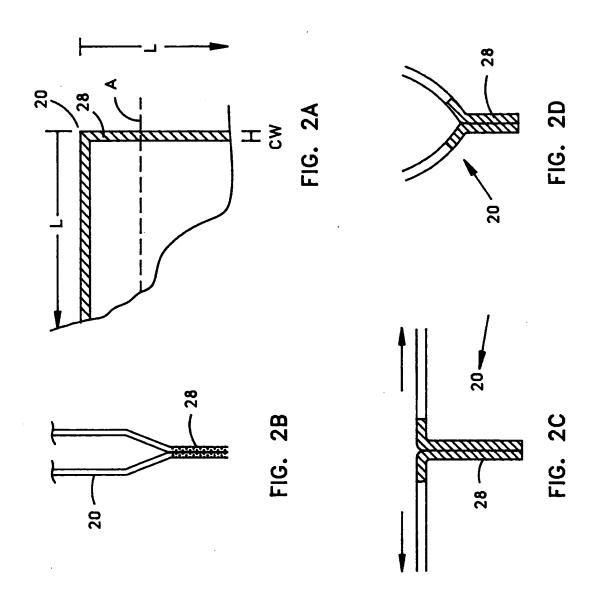
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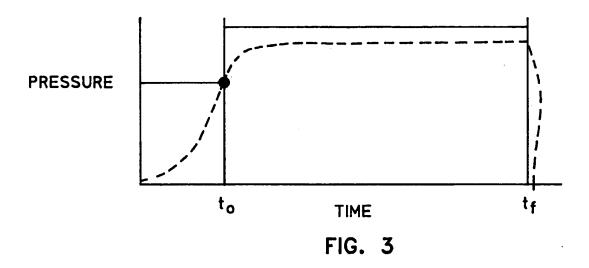
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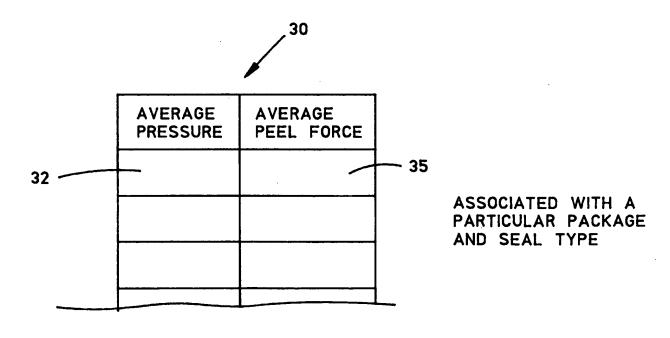


FIG. 4



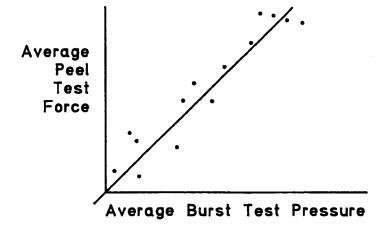


FIG. 5

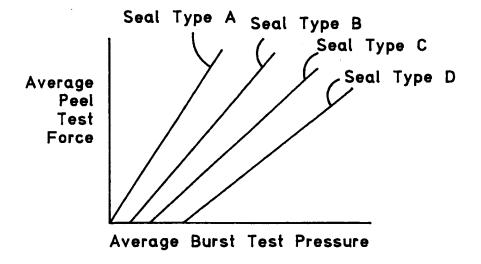


FIG. 6



70 70 07 **7**0 SPEED AVERAGE PEEL FIG. 7A FORCE AVERAGE PEEL **7**5 **7**5 **4**2

Associated with a seal integrity

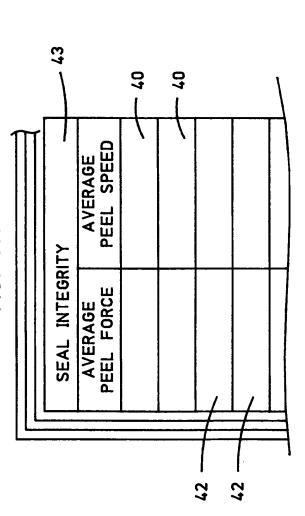


FIG. 7B



PEEL TEST FORCE FOR SEALS OF INTEGRITY I

PEEL SPEED FOR SEALS OF INTEGRITY I

FIG. 8

AVERAGE PEEL TEST FORCE

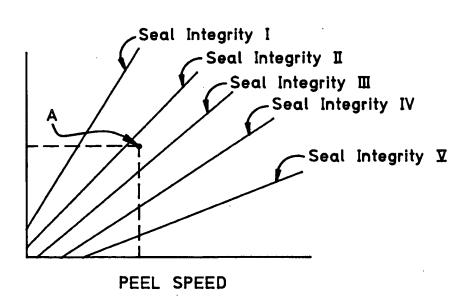


FIG. 9